The following recommendations concerning marking of approved packaging for dangerous goods are based on the dangerous goods regulations for land transportation (RID/ADR Part 6, Chapter 6.1, Section 6.1.2 bis 6.1.3) and customer specific requirements (e.g. recycling mark, packaging number, marking on lid). They are means for a harmonized approach.

Instead of the Symbol (u) the letters UN may be used for metal packaging with embossed markings.

The pictures are examples.

To prevent mixing up of packaging made out of plastics which are suitable to be used in explosion hazardous areas and those which are not, a uniform and if possible durable marking showing the approval for the use in explosion hazardous areas and if necessary additional labels with safety instructions for a proper handling of the packaging are recommended.

Status: January 2012

Containers with bung-hole 1A1 / 1B1



| Marking | Least type height for nominal volume 5 - 30 L and > 30 L | | Positioning and way of marking |
|---|--|----------------|---|
| 1. Full UN-marking Date of manufacture Recycling mark Packaging-No. | 6 mm 6 mm | 12 mm 12 mm | Embossed or printed on body or on top Embossed or printed near by UN-marking |
| 2. Part of UN marking, incl. year of production | | 12 mm | Embossed on underbody for nominal capacity > 100L |
| 3. Nominal sheet thickness for containers > 100L | | 12 mm | Embossed on underbody clearly separated from UN-marking |

Example: $\binom{u}{n}$ 1A1 / X1.4 / 250 / 04 / NL / HST 123



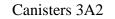
| Marking | Least type height for nominal volume 5 - 30 L and > 30 L | | Positioning and way of marking |
|---|--|----------------|--|
| 1. Full UN-marking Date of manufacture Recycling mark Packaging-No | 6 mm 6 mm | 12 mm 12 mm | Embossed or printed on body Near by UN-marking |
| 2. Part of UN marking, incl. year of production | | 12 mm | Embossed on bottom for nominal capacity > 100L |
| 3. Part-marking Land abbreviation/ Registration No. or Land abbreviation/ Manufacturers acronym according to approval | 6 mm | 12 mm | Embossed on lid |
| 4. Nominal sheet thickness for containers > 100L | | 12 mm | Embossed clearly separated from UN-marking on bottom |

For drums 1A2/1B2 made out of drums 1A1/1B1 the new lids are to be embossed with marking like 2.



VPA 6 Status: January 2012

Canisters 3A1







| Marking | Least type height for nominal volume 5 - 30 L and > 30 L | | Positioning and way of marking |
|--|--|-------|---------------------------------------|
| 1. Full UN-marking Date of manufacture Packaging-No | 6 mm | 12 mm | Embossed or printed on body or on top |
| 2. 3A2: Part-marking Land abbreviation/ Registration No. or Manufacturers acro- nym according to approval | 6 mm | 12 mm | Embossed on lid |

Example: $\begin{pmatrix} u \\ n \end{pmatrix}$ 3A1 / Y 1.3 / 150 / 04 / NL / HST / 123

3A2 / Y 15 / S / 04 / NL / HST / 123Example:

VPA 6 Status: January 2012 Marking of approved packaging for dangerous goods

Container with removable lid 1D / 1G



| Marking | Least type height for nominal volume 5 - 30 L and > 30 L | | Positioning and way of marking |
|--|--|----------------|---|
| 1. Full UN-marking Date of manufacture Recycling mark Packaging-No | 6 mm 6 mm | 12 mm 12 mm | Embossed or printed on body Near by UN-marking |
| 2. 3A2: Part-marking Land abbreviation/ Registration No. or Manufacturers acro- nym according to approval | 6 mm | 12 mm | Embossed on lid |

Example: $\binom{u}{n}$ 1G / Y 200 / S / 04 / NL / HST / 123

VPA 6 Marking of approved packaging for dangerous goods

Containers with bung-hole 1H1 / 3H1





Status: January 2012

| Marking | Least type height for nominal volume 5 - 30 L and > 30 L | | Positioning and way of marking |
|---|--|----------------|--|
| 1. Full UN-marking Recycling mark | 6 mm | 12 mm | Embossed on body |
| Packaging-No. Date dial (1H1) Date dial (3H1) | 6 mm 6 mm | 12 mm 12 mm | Embossed on top Embossed on top or on body |
| 2. Date dial | | | Embossed in closure |

Example: $\binom{u}{n}$ 3H1 / Y 1.4 / 150 / 04 / NL / HST / 123

VPA 6 Status: January 2012 Marking of approved packaging for dangerous goods

Container with removable lid 1H2 / 3H2

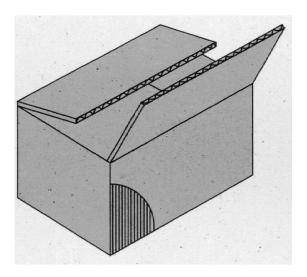


| Marking | Least type height for nominal volume 5 - 30 L and > 30 L | | Positioning and way of marking |
|---|--|-------|--------------------------------|
| 1. Full UN-marking Packaging-No Date dial | 6 mm | 12 mm | Embossed on body |
| 2. Part-marking Land abbreviation/ Registration No. or Land abbreviation/ Manufacturers acro- nym according to approval Date dial | 6 mm | 12 mm | Embossed on lid |
| 3. Recycling mark | | | Embossed on bottom or body |

Example: u 1H2 / Y 145 / S / 04 / NL / HST / 123

VPA 6 Status: January 2012 Marking of approved packaging for dangerous goods

Boxes 4A / 4B / 4C1 / 4C2 / 4D / 4G / 4H2



| Marking | Least type height | Positioning and way of marking |
|---------------------------------|-------------------|--------------------------------|
| Full UN-marking Packaging-No | 12 mm | Embossed or printed on side |

Example: $\binom{u}{n}$ 4G / Y 45 / S / 04 / NL / HST / 123

Boxes 4H1

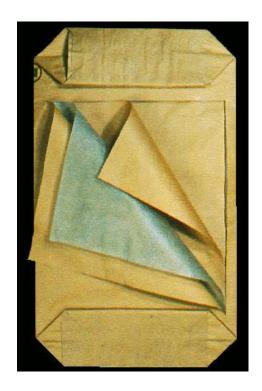


| Marking | Least type height | Positioning and way of marking |
|---|-------------------|---|
| 1. Full UN-marking Date of manufacture Recycling mark Packaging-No | 12 mm 12 mm | Embossed or printed on lid (or bottom) Near by UN marking |
| 2. Part-marking Land abbreviation/ Registration No. or Land abbreviation/ Manufacturers acro- nym according to approval | 12 mm | Embossed or printed on bottom (or lid) |

Example: $\binom{u}{n}$ 4H1 / Y 20 / S / 04 / NL / HST / 123

VPA 6 Status: January 2012 Marking of approved packaging for dangerous goods

Sacks 5H1 / 5H2 / 5H3 / 5H4 / 5L1 / 5L2 / 5L3 / 5M1 / 5M2



| Marking | Least type height | Positioning and way of marking |
|---|-------------------|--|
| Full UN-marking Date of manufacture Packaging-No. | 12 mm 12 mm | Printed on front Printed clearly separated from marking on front |

Example: $\binom{u}{n}$ 5M2 / Y 20 / S / 04 / NL / HST / 123

Composite packaging with codes:

6HA1, 6HA2, 6HB1, 6HB2, 6HC, 6HD1, 6HD2, 6HG1, 6HG2, 6HH1, 6HH2 / 6PA1, 6PA2, 6PB1, 6PB2, 6PC, 6PD1, 6PD2, 6PG1, 6PG2, 6PH1, 6PH2.



For composite packaging the same fixations apply to, as prescribed for the respective corresponding outer packaging.

Status: January 2012

Steel IBC 11A, 21A, 31A



| Marking | Least type height | Positioning and way of marking |
|---|-------------------|--------------------------------|
| 1. Full UN-marking Packaging-No. | 12 mm | Durable and legible |
| 2. Other details according to Chapter 6.5 RID/ADR | | |

Example: UN 11A / Y / 0204 NL / Herst 007 / 5500 / 1500 $\,$

VPA 6 Status: January 2012 Marking of approved packaging for dangerous goods

Combination IBC with plastic inliner 11HZ1, 11HZ2, 21HZ1, 21HZ2, 31HZ1, 31HZ2



| Marking | Least type height | Positioning and way of marking |
|--|-------------------|---|
| 1. Full UN-marking Packaging-No. | 12 mm | Durable and legible in the area of marking plate |
| 2. Part-marking according to 6.5.2.2.4 ADR | 12 mm | Durable, marking good visibly on front of the inner container or on top |
| 3. Date dial | | Durable, marking good visibly on the inner container. Is allowed alternative for the date of manufacture for full- and part marking |

Example: UN 31HA1/Y/0504D/BAM 007-Herst/1683/10800/1200

VPA 6 Status: January 2012 Marking of approved packaging for dangerous goods

Flexible IBC 13H1,13H2,13H3, 13H4, 13H5, 13L1, 13L2, 13L3, 13L4, 13 M1, 13M2



| Marking | Least type height | Positioning and way of marking |
|--|-------------------|--------------------------------------|
| 1. Full UN-marking | 12 mm | Printed on body or on sewed on label |
| 2. Part-marking according to ISO 218988:2004 | 6 mm | Printed on sewed on label |

Example: UN 13H3 / Z / 0304 F / Herst 1713 / 0 / 1500